

Hydraulic Rotary Cylinders

Vérins Hydrauliques Rotatifs

Hydraulische Schwenkzylinder



SERIE LDK

High-Torque Rotary Cylinder / **Vérin Rotatif Haut Couple**
Hochdrehmoment-Schwenkzylinder

Working Pressure / **Pression de Service** / Betriebsdruck: up to / **jusqu'à** / bis 300 bar

Rotation Angle / **Angle de Rotation** / Schwenkwinkel: up to / **jusqu'à** / bis 270°



Technical drawings of the 332-DS M8 hydraulic cylinder, showing front, side, and end views with dimensions and labels in English, French, and German.

Front View (Left):

- Centering / Centrage / Zentrierung DIN 332 - DS M8
- Dimensions: 80°, 40°, 24, 42.5, 15, 15
- Labels: Damping / Amortissement / Dämpfung, Oil connection / Connexion d'huile / Ölanschluss

Side View (Middle):

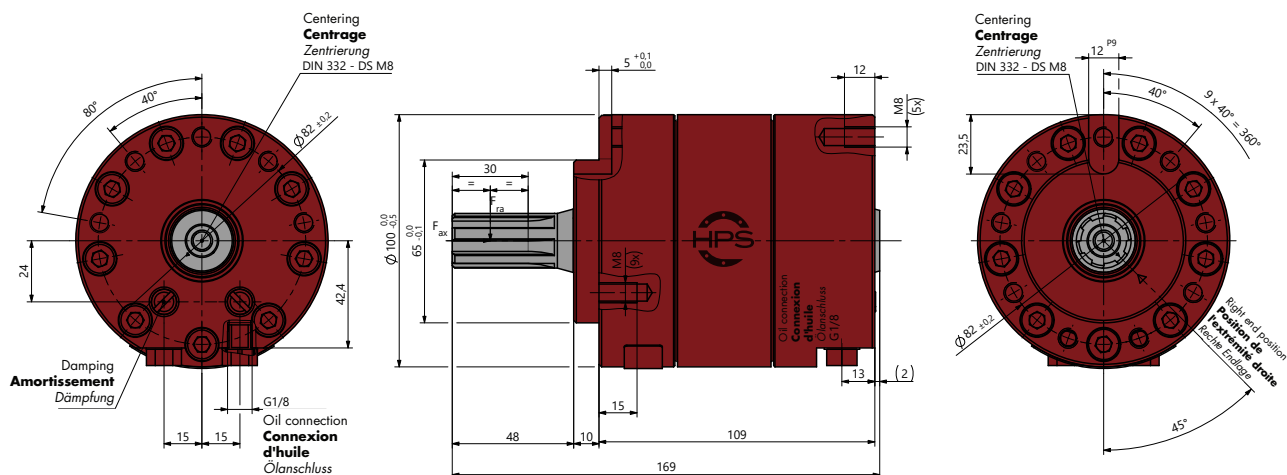
- Dimensions: 5^{+0.1}_{0.0}, 12, 30, 3, 10, 15, 48, 90, 13, 150
- Labels: Oil connection / Connexion d'huile / Ölanschluss, G1/8

End View (Right):

- Centering / Centrage / Zentrierung DIN 332 - DS M8
- Dimensions: 12^{P9}, 40°, 23.5, 9 x 40° = 360°, 45°
- Labels: Right end position / Position de l'extrémité droite / Rechte Endlage

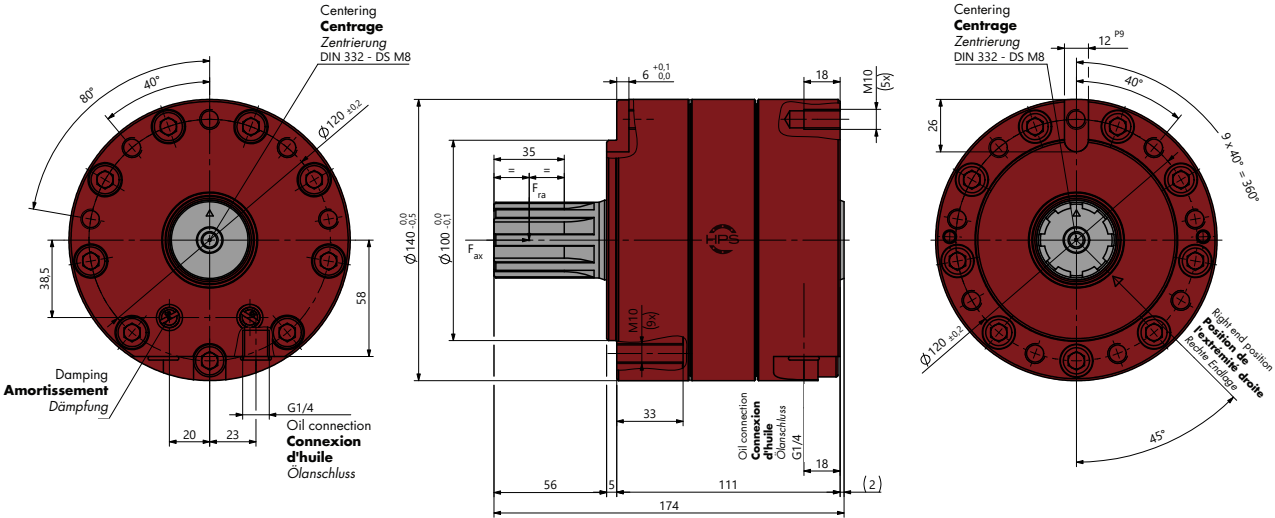
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 7	LDK 7 D
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	250	210
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	0,7	1,4
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	175	294
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	0,04	0,03
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	540	540
max. F_{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	750	750
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	500	500
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	1 500	1 500
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	11	11
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	5	5,2

LDK 7 L



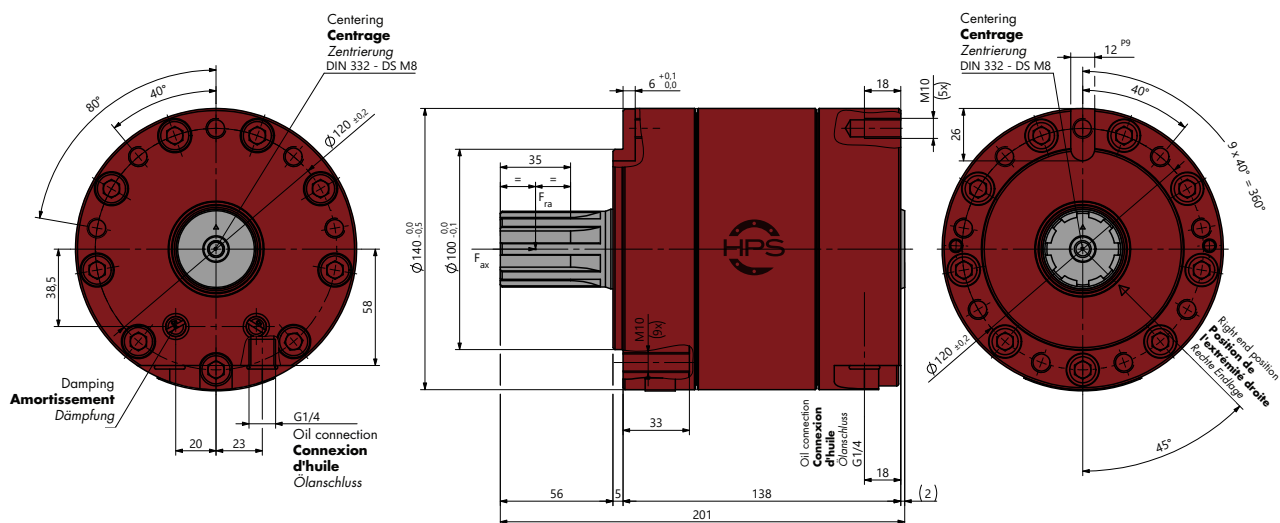
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 7 L
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	180
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	1,2
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	216
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	0,07
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	540
max. F _{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	750
max. F _{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	500
max. F _{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	1 500
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	11
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	6,2

LDK 25 - LDK 25 D



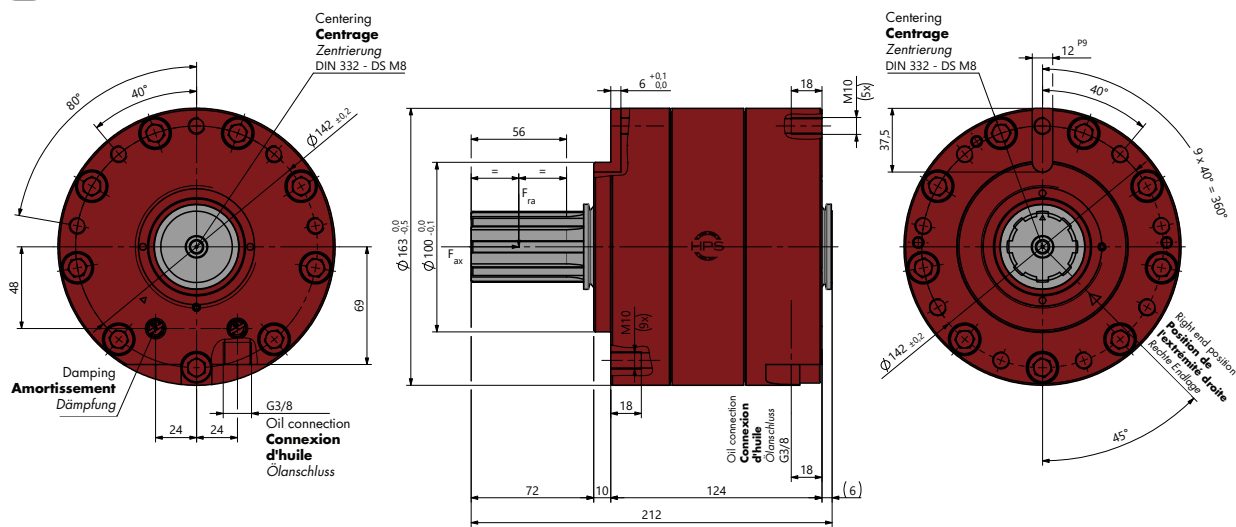
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 25	LDK 25 D
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	300	250
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	2,5	5
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	750	1 250
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	0,13	0,09
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	360	360
max. F_{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	2 000	2 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	800	800
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	2 400	2 400
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	7	7
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	12	13

LDK 25 L - LDK 25 LD



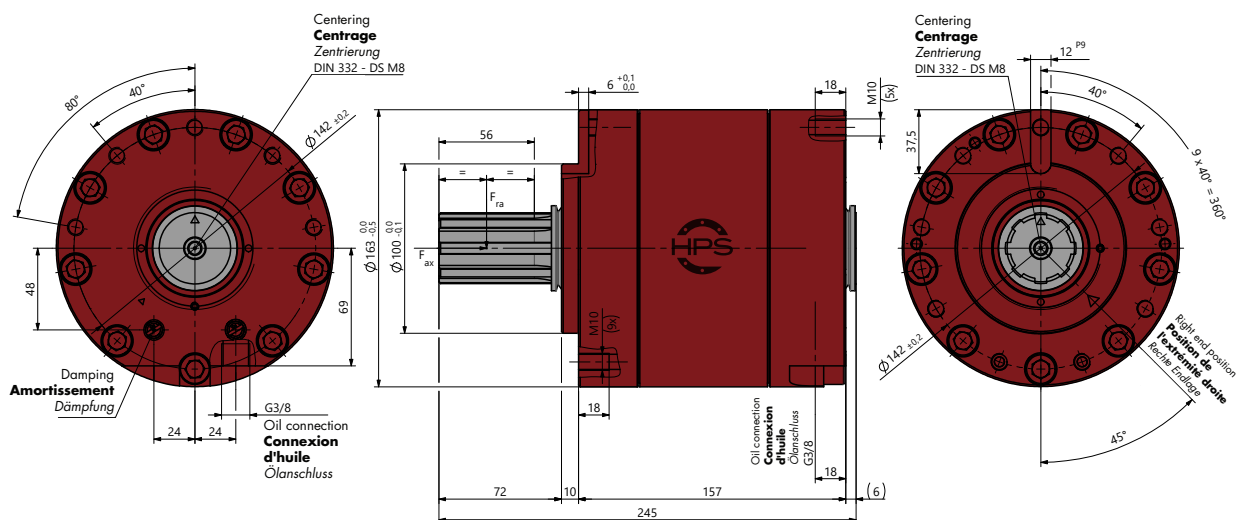
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 25 L	LDK 25 LD
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	180	150
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	4	8
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	720	1 200
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	0,22	0,14
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	360	360
max. F_{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	2 000	2 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	800	800
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	2 400	2 400
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	7	7
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	15	16

LDK 50 - LDK 50 D



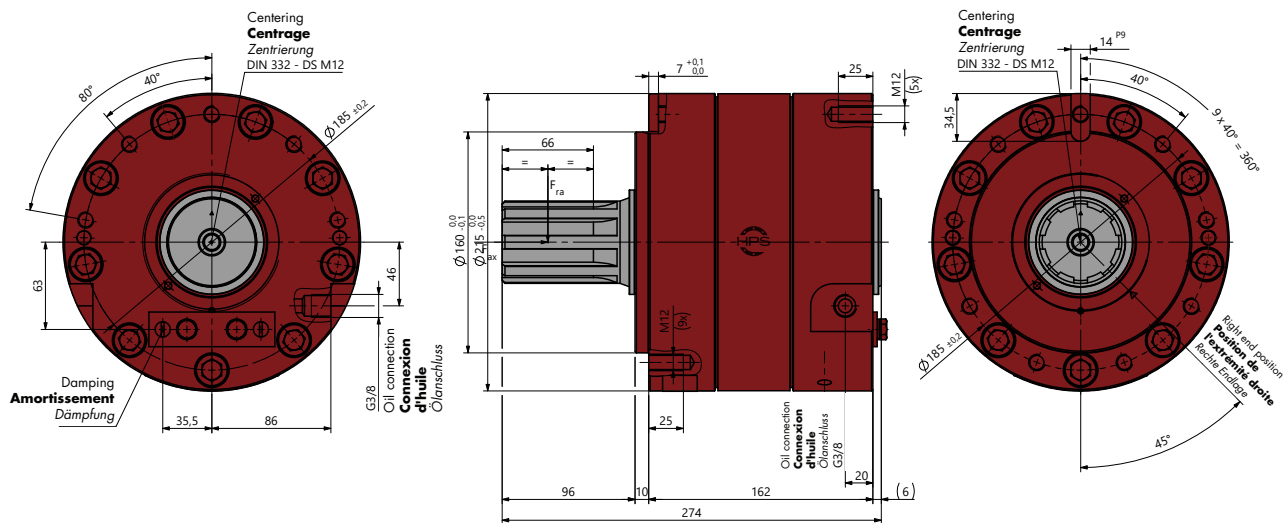
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 50	LDK 50 D
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	300	150
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	5	10
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	1 500	1 500
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	0,26	0,18
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	360	275
max. F _{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	3 000	3 000
max. F _{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	1 200	1 200
max. F _{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	3 600	3 600
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	10	10
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	19	20

LDK 50 L - LDK 50 LD



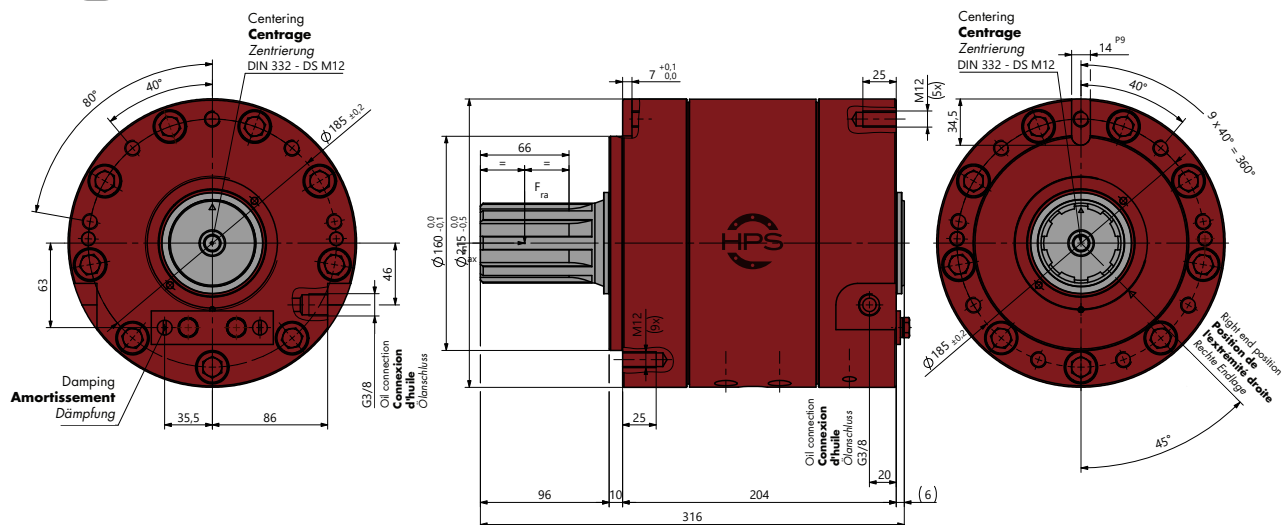
Characteristics Caractéristiques Technische Daten	LDK 50 L	LDK 50 LD
Max. Operating Pressure [bar] Pression de service max. [bar] max. Betriebsdruck [bar]	180	120
Torque [Nm/bar] Couple [Nm/bar] Drehmoment [Nm/bar]	8	16
Max. Torque [Nm] Couple max. [Nm] max. Drehmoment [Nm]	1 440	1 920
Angular Movement [°] Angle de rotation [°] Schwenkwinkel [°]	270	90
Filling Capacity [l] Capacité de remplissage [l] Füllmenge [l]	0,44	0,29
Speed of Rotation [°/sec] Vitesse de rotation [°/s] Drehgeschwindigkeit [°/sec]	360	175
max. F_{ra} [N] Force radiale max. F_{ra} [N] max. F_{ra} [N]	3 000	3 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] max. F_{ax} dyn. [N]	1 200	1 200
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] max. F_{ax} stat. [N]	3 600	3 600
End position damping Amortissement de fin de course Endlagendämpfung	10	10
Weight [kg] Poids [kg] Gewicht [kg]	22,6	23,3

LDK 100 - LDK 100 D



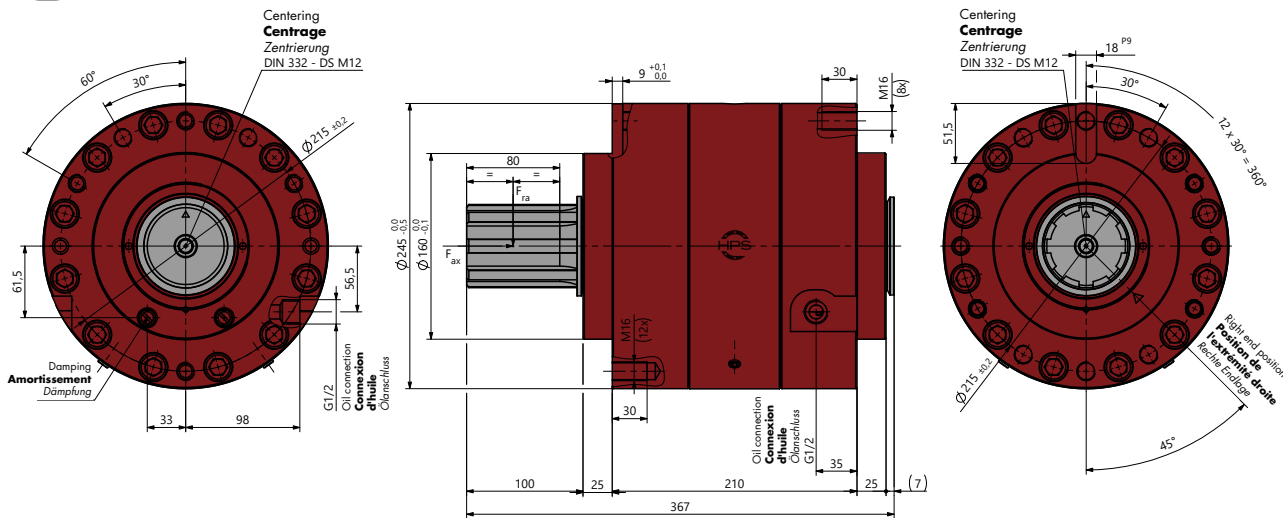
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 100	LDK 100 D
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	300	210
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	10	20
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	3 000	4 200
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	0,54	0,36
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	270	250
max. F _{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	7 500	7 500
max. F _{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	2 500	2 500
max. F _{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	7 500	7 500
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	7	7
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	43	45

LDK 100 L - LDK 100 LD



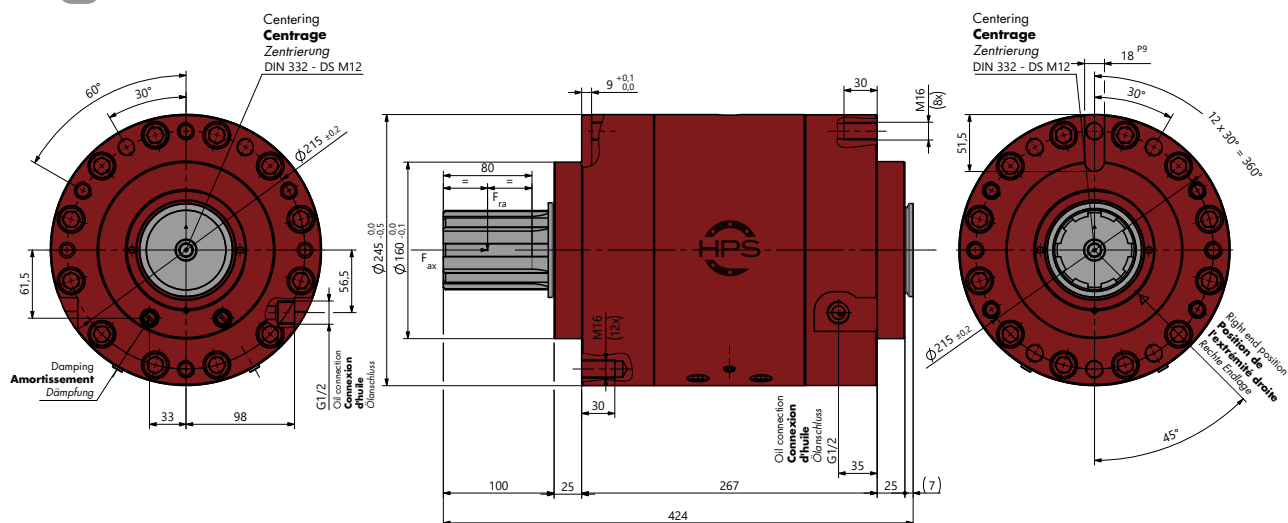
Characteristics Caractéristiques Technische Daten	LDK 100 L	LDK 100 LD
Max. Operating Pressure [bar] Pression de service max. [bar] max. Betriebsdruck [bar]	180	150
Torque [Nm/bar] Couple [Nm/bar] Drehmoment [Nm/bar]	16	32
Max. Torque [Nm] Couple max. [Nm] max. Drehmoment [Nm]	2 880	4 800
Angular Movement [°] Angle de rotation [°] Schwenkwinkel [°]	270	90
Filling Capacity [l] Capacité de remplissage [l] Füllmenge [l]	0,9	0,6
Speed of Rotation [°/sec] Vitesse de rotation [°/s] Drehgeschwindigkeit [°/sec]	270	150
max. F_{ra} [N] Force radiale max. F_{ra} [N] max. F_{ra} [N]	7 500	7 500
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] max. F_{ax} dyn. [N]	on request / sur demande auf Anfrage	on request / sur demande auf Anfrage
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] max. F_{ax} stat. [N]	on request / sur demande auf Anfrage	on request / sur demande auf Anfrage
End position damping Amortissement de fin de course Endlagendämpfung	7	7
Weight [kg] Poids [kg] Gewicht [kg]	53	57

LDK 200 - LDK 200 D



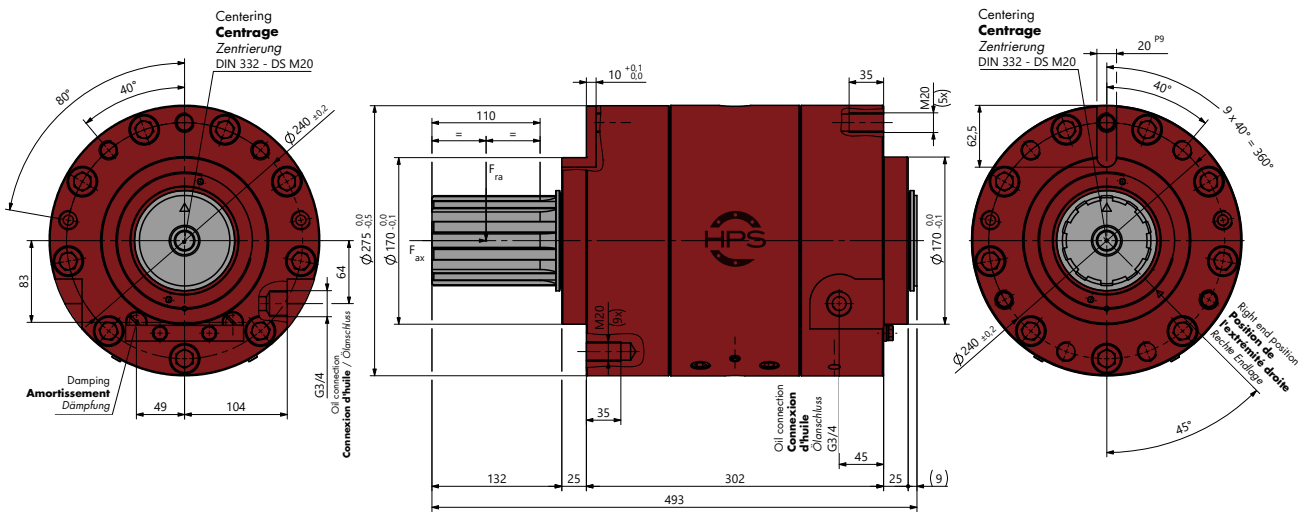
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 200	LDK 200 D
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	300	175
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	20	40
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	6 000	7 000
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	1,08	0,72
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	230	230
max. F_{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	10 000	10 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	2 800	2 800
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	8 400	8 400
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	8	8
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	67	70

LDK 200 L - LDK 200 LD



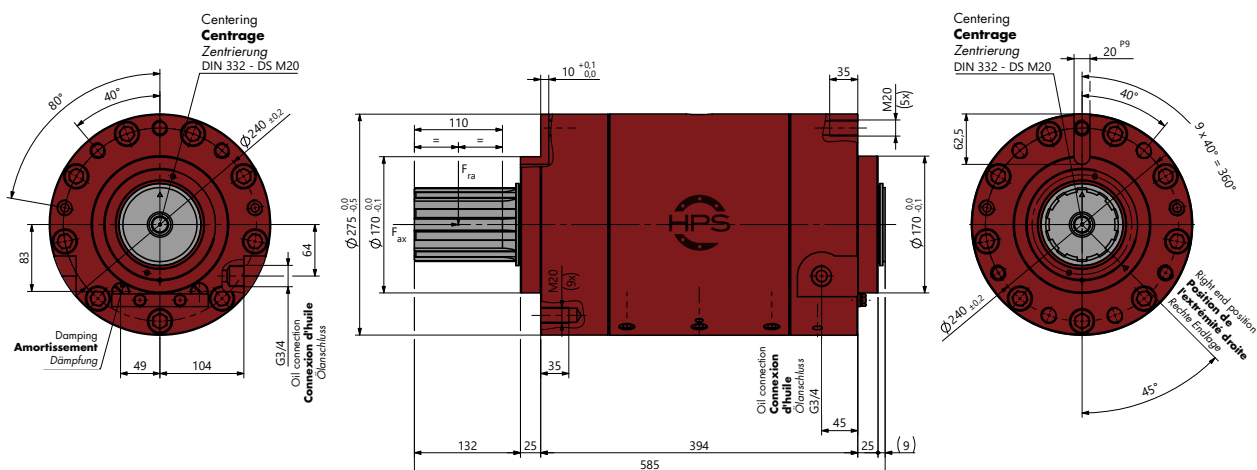
Characteristics Caractéristiques Technische Daten	LDK 200 L	LDK 200 LD
Max. Operating Pressure [bar] Pression de service max. [bar] max. Betriebsdruck [bar]	180	125
Torque [Nm/bar] Couple [Nm/bar] Drehmoment [Nm/bar]	32	64
Max. Torque [Nm] Couple max. [Nm] max. Drehmoment [Nm]	5 760	8 000
Angular Movement [°] Angle de rotation [°] Schwenkwinkel [°]	270	90
Filling Capacity [l] Capacité de remplissage [l] Füllmenge [l]	1,76	1,15
Speed of Rotation [°/sec] Vitesse de rotation [°/s] Drehgeschwindigkeit [°/sec]	230	175
max. F_{ra} [N] Force radiale max. F_{ra} [N] max. F_{ra} [N]	10 000	10 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] max. F_{ax} dyn. [N]	2 800	2 800
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] max. F_{ax} stat. [N]	8 400	8 400
End position damping Amortissement de fin de course Endlagendämpfung	8	8
Weight [kg] Poids [kg] Gewicht [kg]	94	98

LDK 400 - LDK 400 D



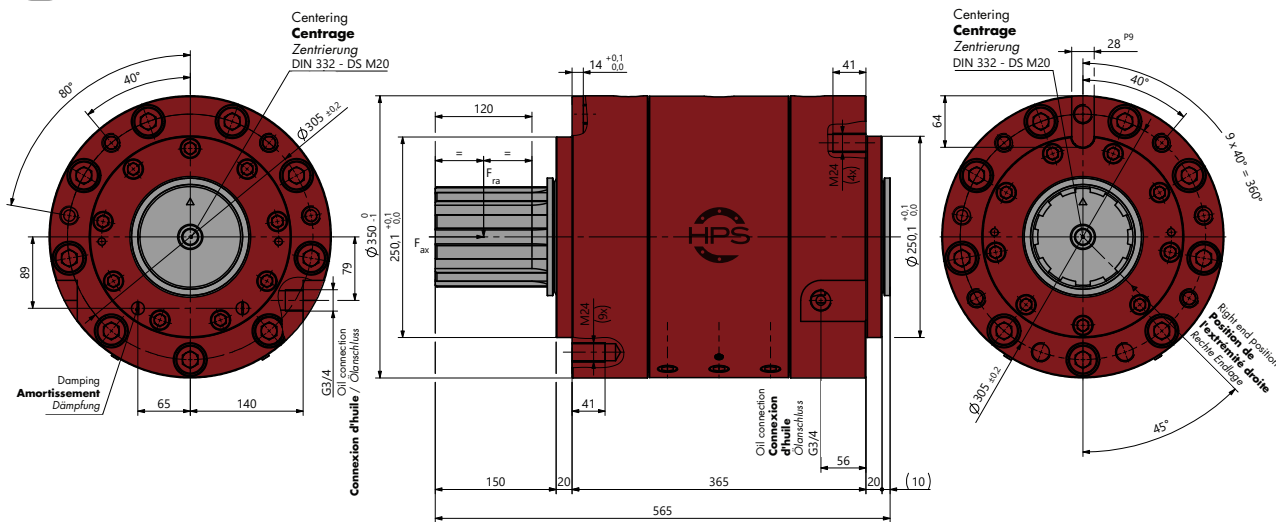
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 400	LDK 400 D
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	300	210
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	40	80
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	12 000	16 800
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	2,08	0,92
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	180	180
max. F _{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	20 000	20 000
max. F _{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	3 000	3 000
max. F _{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	9 000	9 000
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	8	8
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	130	135

LDK 400 L - LDK 400 LD



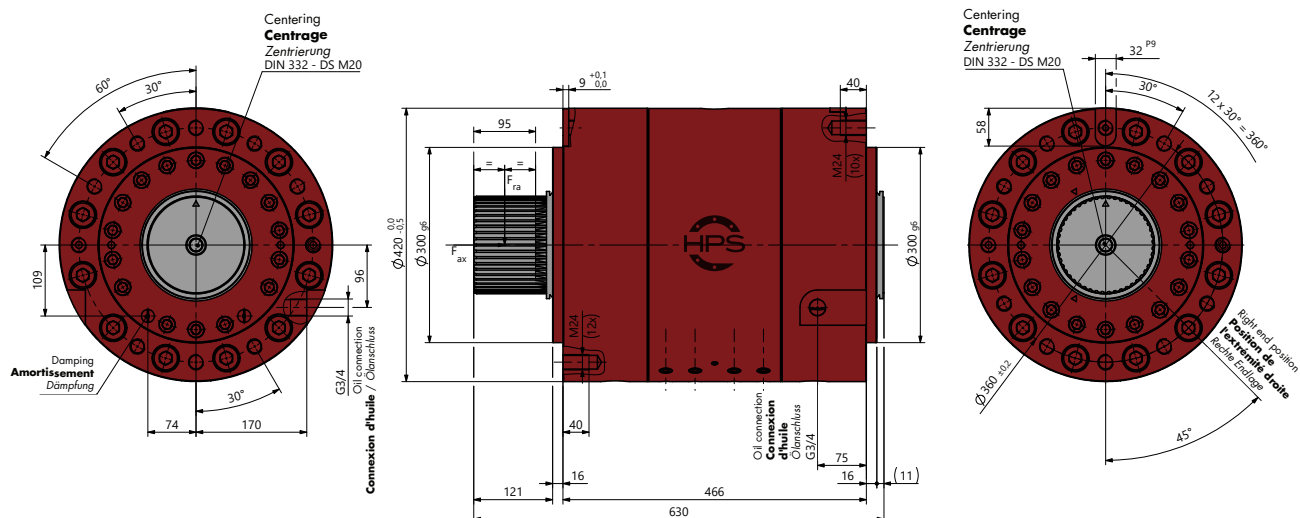
Characteristics Caractéristiques <i>Technische Daten</i>	LDK 400 L	LDK 400 LD
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	180	160
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	64	128
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	11 520	20 480
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	3,5	2,3
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	180	120
max. F_{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	20 000	20 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	3 000	3 000
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	9 000	9 000
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	8	8
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	157	160

LDK 800 - LDK 800 D



Characteristics Caractéristiques <i>Technische Daten</i>	LDK 800	LDK 800 D
Max. Operating Pressure [bar] Pression de service max. [bar] <i>max. Betriebsdruck [bar]</i>	300	250
Torque [Nm/bar] Couple [Nm/bar] <i>Drehmoment [Nm/bar]</i>	80	160
Max. Torque [Nm] Couple max. [Nm] <i>max. Drehmoment [Nm]</i>	24 000	40 000
Angular Movement [°] Angle de rotation [°] <i>Schwenkwinkel [°]</i>	270	90
Filling Capacity [l] Capacité de remplissage [l] <i>Füllmenge [l]</i>	4,32	2,88
Speed of Rotation [°/sec] Vitesse de rotation [°/s] <i>Drehgeschwindigkeit [°/sec]</i>	180	125
max. F_{ra} [N] Force radiale max. F_{ra} [N] <i>max. F_{ra} [N]</i>	25 000	25 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] <i>max. F_{ax} dyn. [N]</i>	4 000	4 000
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] <i>max. F_{ax} stat. [N]</i>	12 000	12 000
End position damping Amortissement de fin de course <i>Endlagendämpfung</i>	10	10
Weight [kg] Poids [kg] <i>Gewicht [kg]</i>	270	275

LDK 1600 - LDK 1600 D



Characteristics Caractéristiques Technische Daten	LDK 1600	LDK 1600 D
Max. Operating Pressure [bar] Pression de service max. [bar] max. Betriebsdruck [bar]	250	240
Torque [Nm/bar] Couple [Nm/bar] Drehmoment [Nm/bar]	160	320
Max. Torque [Nm] Couple max. [Nm] max. Drehmoment [Nm]	40 000	76 800
Angular Movement [°] Angle de rotation [°] Schwenkwinkel [°]	270	90
Filling Capacity [l] Capacité de remplissage [l] Füllmenge [l]	8,37	5,58
Speed of Rotation [°/sec] Vitesse de rotation [°/s] Drehgeschwindigkeit [°/sec]	130	75
max. F_{ra} [N] Force radiale max. F_{ra} [N] max. F_{ra} [N]	30 000	30 000
max. F_{ax} dyn. [N] Force axiale dynamique max. F_{ax} [N] max. F_{ax} dyn. [N]	5 000	5 000
max. F_{ax} stat. [N] Force axiale statique max. F_{ax} [N] max. F_{ax} stat. [N]	15 000	15 000
End position damping Amortissement de fin de course Endlagendämpfung	8	8
Weight [kg] Poids [kg] Gewicht [kg]	380	400

HOW TO ORDER / **COMMENT COMMANDER** /
REFERENZANGABE

Serie / Série / Serie	Cylinder / Vérin / Zylinder	LDK
Type / Type / Typ	7, 25, 50, 100, 200, 400, 800, 1600	***
Option / Option / Optionen	D - Only for 7, 25, 50, 100, 200, 400, 800, 1600 L - Only for 7, 25, 50, 100, 200, 400 LD - Only for 25, 50, 100, 200, 400	***

- Available Options (on request):
- Shaft End: Splined / Toothed / Keyed
 - Rotation Angle Limitation Available
- Options disponibles (sur demande) :**
- **Extrémité d'arbre : Cannelée / Dentée / Avec clavette**
 - **Limitation de l'angle de rotation disponible**

- Verfügbare Optionen (auf Anfrage):
- Wellenende: Keilprofil / Zahnprofil / Passfeder
 - Schwenkwinkelbegrenzung möglich

Adjustable Damping / **Amortissement réglable** / Dämpfung einstellbar

Internal stop only with end-position damping. / **Butée interne uniquement avec amortissement de fin de course.** /
Interner Anschlag nur mit Endlagendämpfung.

EXAMPLE / **EXEMPLE** / BEISPIELANGABE

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